



HEADED DRILL BUSHES

Long series headed drill bushes to DIN172A.

From EN31 material, through hardened (HRC 58-62 for sizes below 3mm diameter, & HRC 60-65 for the rest) & tempered.

ID's will be honed or ground & OD's will be ground.

NOMINAL ID	DIAMETER STEPS d1 (F7)											d2 (n6)	d3	L1	L2
	.0	.1	.2	.25	.3	.4	.5	.6	.7	.8	.9				
1											DJB0190	5	8	9	2.1
2	DJB0200	DJB0210	DJB0220				DJB0250	DJB0260				5	8	9	2
2									DJB0270			6	10	12	2.5
3	DJB0300		DJB0320		DJB0330							6	10	12	2.5
3							DJB0350	DJB0360	DJB0370	DJB0380	DJB0390	7	10	12	2.5
4	DJB0400											7	10	12	2.5
4			DJB0420		DJB0430	DJB0440	DJB0450	DJB0460	DJB0470	DJB0480	DJB0490	8	11	12	2.5
5	DJB0500											8	11	12	2.5
5		DJB0510	DJB0520		DJB0530		DJB0550	DJB0560	DJB0570			10	13	16	3
6	DJB0600											10	13	16	3
6		DJB0610	DJB0620		DJB0630	DJB0640	DJB0650	DJB0660	DJB0670	DJB0680	DJB0690	12	15	16	3
7	DJB0700		DJB0720			DJB0740	DJB0750	DJB0760		DJB0780		12	15	16	3
8	DJB0800											12	15	16	3
8		DJB0810	DJB0820		DJB0830	DJB0840	DJB0850		DJB0870		DJB0890	15	18	20	3
9	DJB0900	DJB0910	DJB0920				DJB0950	DJB0960	DJB0970	DJB0980	DJB0990	15	18	20	3
10	DJB1000											15	18	20	3
10		DJB1010	DJB1020		DJB1030		DJB1050		DJB1070	DJB1080		18	22	20	4
11	DJB1100	DJB1110					DJB1150			DJB1180		18	22	20	4
12	DJB1200											18	22	20	4
12		DJB1210			DJB1230		DJB1250		DJB1270	DJB1280		22	26	28	4
13	DJB1300						DJB1350					22	26	28	4
14	DJB1400			DJB1425			DJB1450					22	26	28	4
15	DJB1500											22	26	28	4
15							DJB1550					26	26	28	4
16	DJB1600						DJB1650					26	30	28	4
17	DJB1700						DJB1750					26	30	28	4
18	DJB1800											26	30	28	4
18							DJB1850					30	34	36	5
19	DJB1900			DJB1925			DJB1950					30	34	36	5
20	DJB2000						DJB2050					30	34	36	5
21	DJB2100						DJB2150					30	34	36	5
22	DJB2200											30	34	36	5
22							DJB2250					35	39	36	5
23	DJB2300											35	39	36	5
24	DJB2400						DJB2450					35	39	36	5
25	DJB2500						DJB2550					35	39	36	5
26	DJB2600											35	39	36	5
27	DJB2700						DJB2750					42	46	45	5

All dimensions in mm